

3				2							1			
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS		RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA			
		TOLERANCE	+0.1	+0.2	+0.3	+0.5	+0.8	±12	±2	±3	~			
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227														
UNSPECIFIED TOLERANCES FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)								QUALITY OF WELD JOINTS REF. RD 230 MEDIUM						
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C								STATUS:						
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96														